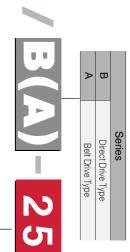
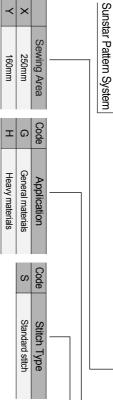


SPS/B-2516 SPS/A-2516



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Specification

| Model | | SPS/R(A)-2516G |
|---|--|-------------------------|
| | SPS/B(A)-2516H | |
| Application | Heavy Materials | General Materials |
| Sewing Area | 250mm × 160mm | 60mm |
| Sewing Speed | Max. 2,000spm(Stitch Length 3mm and Less) | ngth 3mm and Less) |
| Stitch Length | 0.1~12.7mm | "mm |
| Needle | DP × 17 #18 | DP × 5 #14 |
| Hook | Large Shuttle Hook | tle Hook |
| Height of Feeding Plate | Max. 30mm | mm |
| Height of Presser Foot | Max. 20mm | mm |
| Presser Foot Stroke | 4mm (0~7mm) | 7mm) |
| Trimming Device | Provided | ed |
| Wiper | Provided (Electronic Wiper) | onic Wiper) |
| Emergency Switch | Provided | ed |
| Memory Device | 3.5" FDD(2HD) | (2HD) |
| No. of Patterns | Max. 691 Patterns | atterns |
| No. of Stitches | Max. 360,000 Stitches |) Stitches |
| Enlarging / Reducing | 1~400% (0.1% Step) | % Step) |
| | SPS/B-Series : 500W Direct Drive AC Servo Motor | t Drive AC Servo Motor |
| | SPS/A-Series : 550W AC Servo Motor | AC Servo Motor |
| Feeding System | Feeding by Stepping Pulse Motor | ng Pulse Motor |
| Power | 1-Phase 100~240V, 3-Phases 200~440V, 50/60Hz | ies 200~440V, 50/60Hz |
| Pneumatic | 0.49Mpa(5kgf / cril) | (gf / cm ²) |
| * Specifications and appearance are subject t | * Specifications and appearance are subject to change for the improvement of products without prior notice | ice. |
| SUNST/ | SUNSTAR MACHINERY CO., LTD. | • |

| TEL : 86 571 8704 4709 | SUNSTAR IVANJING BRANCH TEL : 86 25 464 7389 | SUNSTAR QINGDAO BRANCH TEL : 86 532 482 2236 | SUNSTAR MACHINERY (SHANGHAI) CO., LTD. SHANGHAI BRANCH TEL : 86 21 6353 2233 FAX : 86 21 6353 | SUNSTAR MACHINERY (SHANGHAI) CO.,LTD. TEL: 86 21 6957 6311 | OVERSEAS NETWORK | http://www.sunstar.co.kr | WEB - SITE | #178-212, GAJWA - DONG, SEO - KU, INCHEON, KOREA TEL : (82 - 32) 580 - 5740 ~ 60 FAX : (82 - 32) 584 - 3025 ~ 6 | |
|------------------------|---|---|--|---|------------------|--|------------|--|--|
| FAX:8657186016046 | FAX:86 25 464 7389 | FAX : 86 532 481 1262 | LTD. SHANGHAI BRANCH FAX : 86 21 6353 8640 | ,LTD. FAX : 86 21 6957 6312 | NETWORK | sunstar@sunstar.co.kr fortuna@sunstar.co.kr | E-MAIL | KU,INCHEON,KOREA AX: (82 - 32) 584 - 3025 ~ 6 | |

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| Star; | |
|-----------|--|
| SUNSTAR | |
| MACHINERY | |
| S | |

TRADE OFFICE





SPS/B(A)-2516 Series

OVERSEAS NETWORK

FAX: 86 769 234 4042 FAX: 852 2729 7573 FAX: 91 124 280 3007 FAX: 84 4 734 0278 FAX: 84 8 811 4588 FAX: 1 305 591 0661 FAX: 86 595 859 8872 FAX: 86 22 2445 2400

June 2005 Printed in 1 NOTE

SunStar

AGENT:

Code 20 22 ດ Feeding Frame Type Mono-lithic feeding frame with a pneumatic air slide table Separately-Driven feeding frame with a pneumatic air slide table

/B(A)-2516 Series

SunStar SPS/B(A)-2516 Series has finally come to the market which will lead automatic sewing machine industry in the 21st century on the basic of best reliance



I Fast Sewing

by 0.1mm per pulse. Heavy materials as well as thick materials are exactly sewed with high-speed sewing of 2,000spm under the stitch length of 3mm or less and the precise X-Y feeding system fed

II Production Elevation

Due to equipping a double shuttle hook and bobbin, you don't need to frequently replace a bobbin upon use of heavy materials, therefore it's productivity is improved.

III Realization of Maximum Capacity

The maximum input stitch for every pattern is 20,000 and you can do any kind of pattern work composed of so many stitches. Since this machine has built-in FDD and use 2HD floppy disk which can save maximum 360,000 stitches and 691 patterns, it will be very convenient for you.



>> Direct drive system makes the installation job much easier and offers safe working environment







so it is optimum for high quality sewing. the coupling, the machine provides improved responsiveness and upgraded stopping accuracy machine head directly. As the system connects the AC Servo motor to the upper shaft using newly developed by SunStar, means the motor is attached to the

 Since the V-belt is removed, vibration and noise are reduced. So the machine offers comfortable working environment, high productivity and low eletric power consumption.

In addition, the durability of the machine is greatly improved since there is no radial load from the V - belt.

Direct drive system makes the installation job much easier and offers safe working

>> Operation Panel

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Easy and Simple Operation

- Since Operation Panel is movable, it's very comfortable for operator to make a design.
- It's very convenient since operator can check data input error and thread cut right away on the monitor.
- Even though you are a amateur, you can use the machine comfortable owing to the dialogue type Operation Panel.
- You can save data input time by using shortcut button for frequently using function.

Excellent Extension

- You don't need any reformation when you attach other accessories or pneumatic devices to the machine, because extra input and output ports are installed on the outside of control box.
- You can change the electric power voltage simply by changing the connector position inside of control box

Wonderful Input & Output

- Input procedure for arc, spline and circle is very simple. Many kinds of stitches like as zig-zag, offset, automatic backtack,
- \cdot You can do jobs like transfering, copying, removal and symmetrizing just by easy operation. double forward/backward, condensing and overlapping stitches can be done.
- \cdot You can change the sewing and jumping speed even though machine is operating.
- You can select any kind of design and input data just by selecting function code.