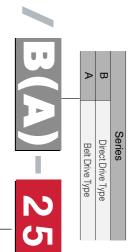
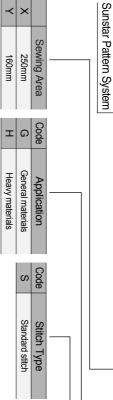


## SPS/B-2516 SPS/A-2516



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#### Specification

Model		SPS/R(A)-2516G
	SPS/B(A)-2516H	
Application	Heavy Materials	General Materials
Sewing Area	250mm × 160mm	60mm
Sewing Speed	Max. 2,000spm(Stitch Length 3mm and Less)	ngth 3mm and Less)
Stitch Length	0.1~12.7mm	"mm
Needle	DP × 17 #18	DP × 5 #14
Hook	Large Shuttle Hook	tle Hook
Height of Feeding Plate	Max. 30mm	mm
Height of Presser Foot	Max. 20mm	mm
Presser Foot Stroke	4mm (0~7mm)	7mm)
Trimming Device	Provided	ed
Wiper	Provided (Electronic Wiper)	onic Wiper)
Emergency Switch	Provided	ed
Memory Device	3.5" FDD(2HD)	(2HD)
No. of Patterns	Max. 691 Patterns	atterns
No. of Stitches	Max. 360,000 Stitches	) Stitches
Enlarging / Reducing	1~400% (0.1% Step)	% Step)
	SPS/B-Series : 500W Direct Drive AC Servo Motor	t Drive AC Servo Motor
	SPS/A-Series : 550W AC Servo Motor	AC Servo Motor
Feeding System	Feeding by Stepping Pulse Motor	ng Pulse Motor
Power	1-Phase 100~240V, 3-Phases 200~440V, 50/60Hz	ies 200~440V, 50/60Hz
Pneumatic	0.49Mpa(5kgf / cril)	(gf / cm <sup>2</sup> )
* Specifications and appearance are subject t	* Specifications and appearance are subject to change for the improvement of products without prior notice	ice.
SUNST/	SUNSTAR MACHINERY CO., LTD.	•

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FAX:8657186016046	FAX:86 25 464 7389	FAX : 86 532 481 1262	LTD. SHANGHAI BRANCH FAX : 86 21 6353 8640	,LTD. FAX : 86 21 6957 6312	NETWORK	sunstar@sunstar.co.kr fortuna@sunstar.co.kr	E-MAIL	KU,INCHEON,KOREA AX: (82 - 32) 584 - 3025 ~ 6	

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S	

TRADE OFFICE





# SPS/B(A)-2516 Series

#### OVERSEAS NETWORK

FAX: 86 769 234 4042 FAX: 852 2729 7573 FAX: 91 124 280 3007 FAX: 84 4 734 0278 FAX: 84 8 811 4588 FAX: 1 305 591 0661 FAX: 86 595 859 8872 FAX: 86 22 2445 2400

June 2005 Printed in 1 NOTE

SunStar

#### AGENT:

Code 20 22 ດ Feeding Frame Type Mono-lithic feeding frame with a pneumatic air slide table Separately-Driven feeding frame with a pneumatic air slide table

## **/B(A)-2516** Series

SunStar SPS/B(A)-2516 Series has finally come to the market which will lead automatic sewing machine industry in the 21st century on the basic of best reliance



#### I Fast Sewing

by 0.1mm per pulse. Heavy materials as well as thick materials are exactly sewed with high-speed sewing of 2,000spm under the stitch length of 3mm or less and the precise X-Y feeding system fed

## II Production Elevation

Due to equipping a double shuttle hook and bobbin, you don't need to frequently replace a bobbin upon use of heavy materials, therefore it's productivity is improved.

## **III Realization of Maximum Capacity**

The maximum input stitch for every pattern is 20,000 and you can do any kind of pattern work composed of so many stitches. Since this machine has built-in FDD and use 2HD floppy disk which can save maximum 360,000 stitches and 691 patterns, it will be very convenient for you.



>> Direct drive system makes the installation job much easier and offers safe working environment







so it is optimum for high quality sewing. the coupling, the machine provides improved responsiveness and upgraded stopping accuracy machine head directly. As the system connects the AC Servo motor to the upper shaft using newly developed by SunStar, means the motor is attached to the

 Since the V-belt is removed, vibration and noise are reduced. So the machine offers comfortable working environment, high productivity and low eletric power consumption.

In addition, the durability of the machine is greatly improved since there is no radial load from the V - belt.

Direct drive system makes the installation job much easier and offers safe working

## >> Operation Panel

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## Easy and Simple Operation

- Since Operation Panel is movable, it's very comfortable for operator to make a design.
- It's very convenient since operator can check data input error and thread cut right away on the monitor.
- Even though you are a amateur, you can use the machine comfortable owing to the dialogue type Operation Panel.
- You can save data input time by using shortcut button for frequently using function.

### **Excellent Extension**

- You don't need any reformation when you attach other accessories or pneumatic devices to the machine, because extra input and output ports are installed on the outside of control box.
- You can change the electric power voltage simply by changing the connector position inside of control box

## Wonderful Input & Output

- Input procedure for arc, spline and circle is very simple. Many kinds of stitches like as zig-zag, offset, automatic backtack,
- $\cdot$  You can do jobs like transfering, copying, removal and symmetrizing just by easy operation. double forward/backward, condensing and overlapping stitches can be done.
- $\cdot$  You can change the sewing and jumping speed even though machine is operating.
- You can select any kind of design and input data just by selecting function code.